

# **ICE o-Matic**®

## SERVICE PARTS MANUAL

**GEM0650A/W/R, GEM0956A/W/R and GEM1256A/W/R  
GEM0655 Air**





This parts list contains the service parts available for the GEM Series icemakers listed below:

**GEM0655-Air Cooled**  
**GEM0650-Air Cooled, Water Cooled and Remote**  
**GEM0956-Air Cooled, Water Cooled and Remote**  
**GEM1256-Air Cooled, Water Cooled and Remote**

Check the model number on the data plate and refer to the correct listing for the specific component.

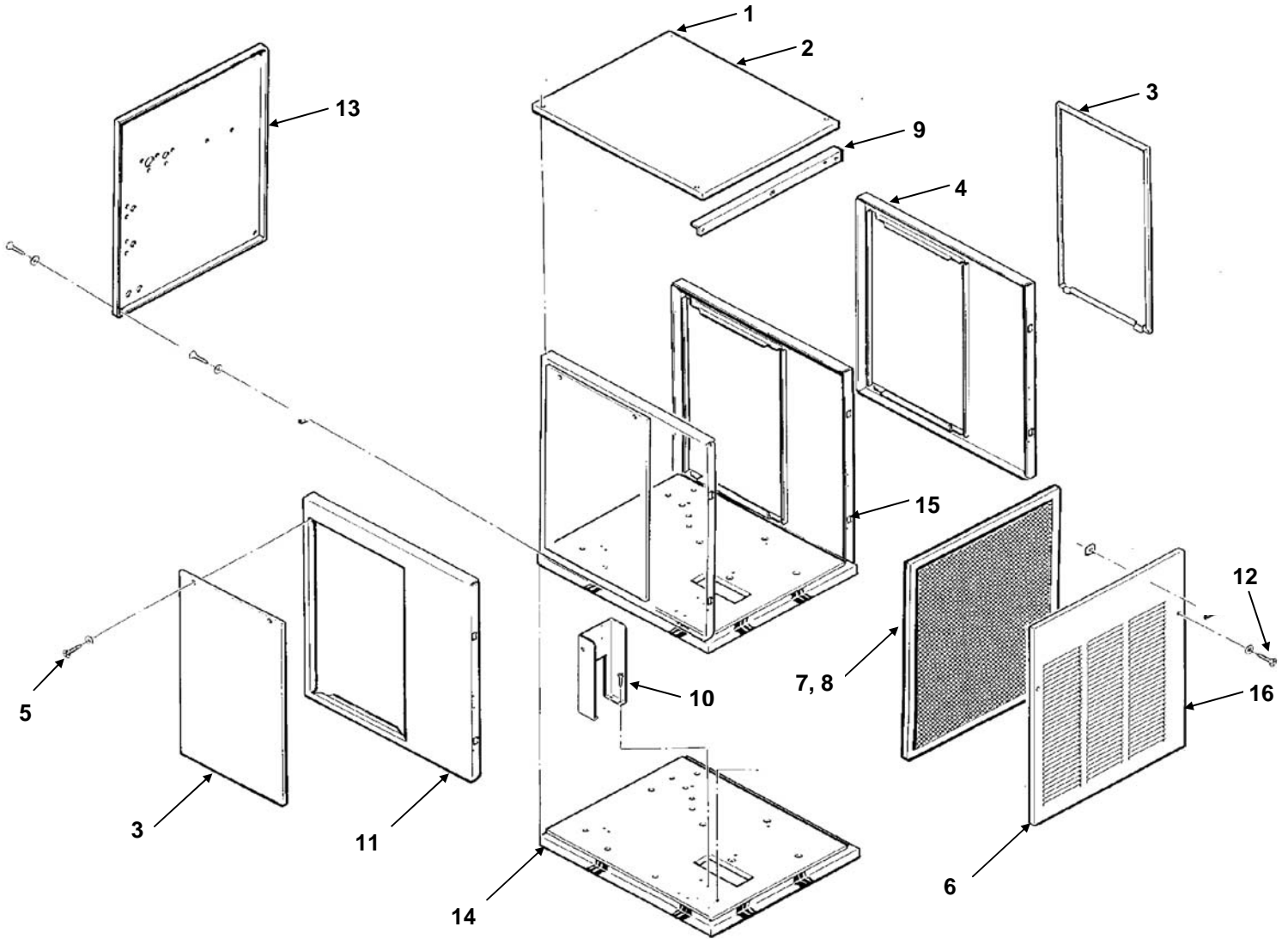
Check carefully that the correct part is identified and ordered.

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Down Chute/Water System	Page 7
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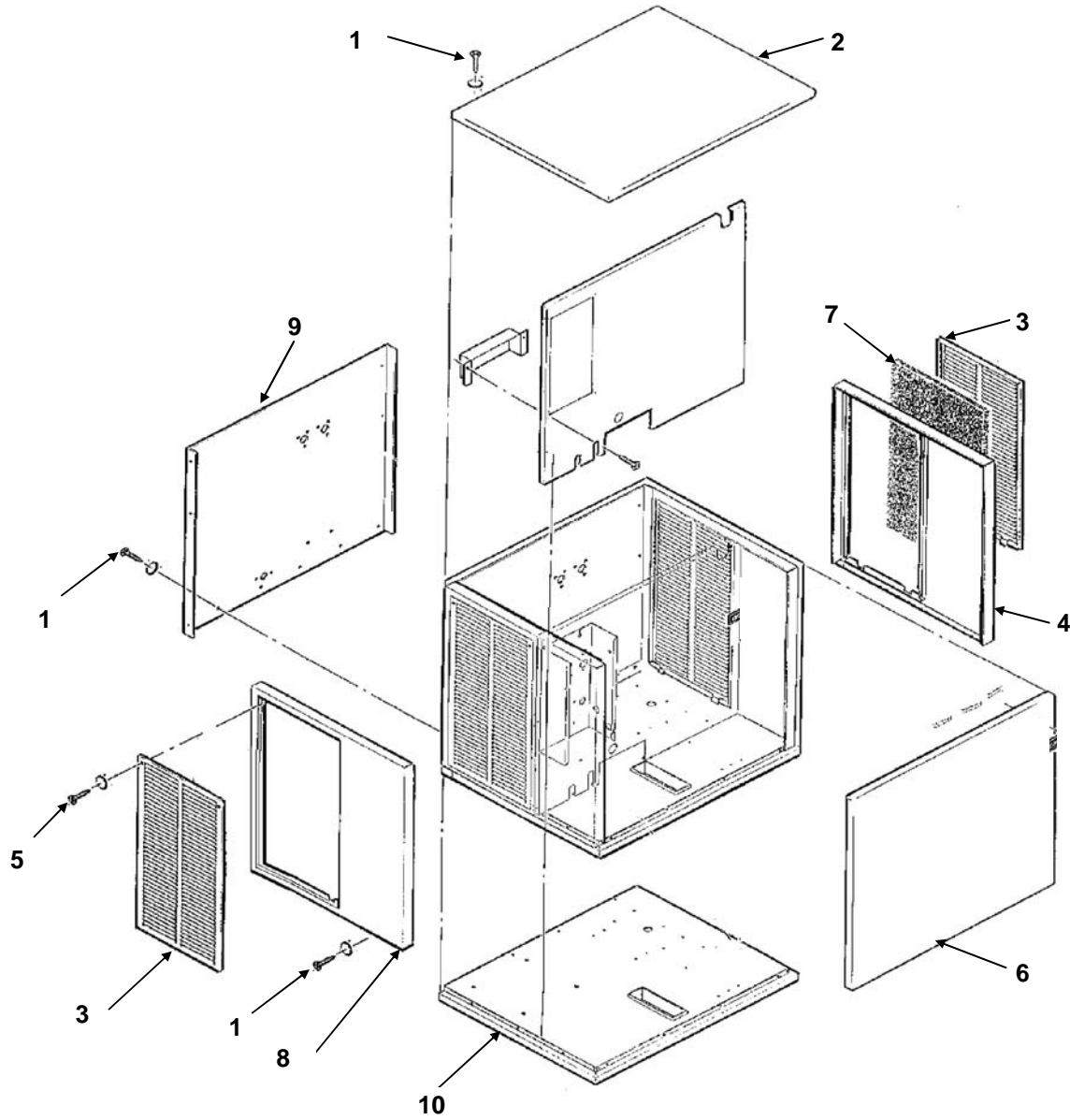
The GEM Series Service Manuals are available separately:

GEM Air Cooled and Water Cooled	9081350-01
GEM Remote	9081350-02

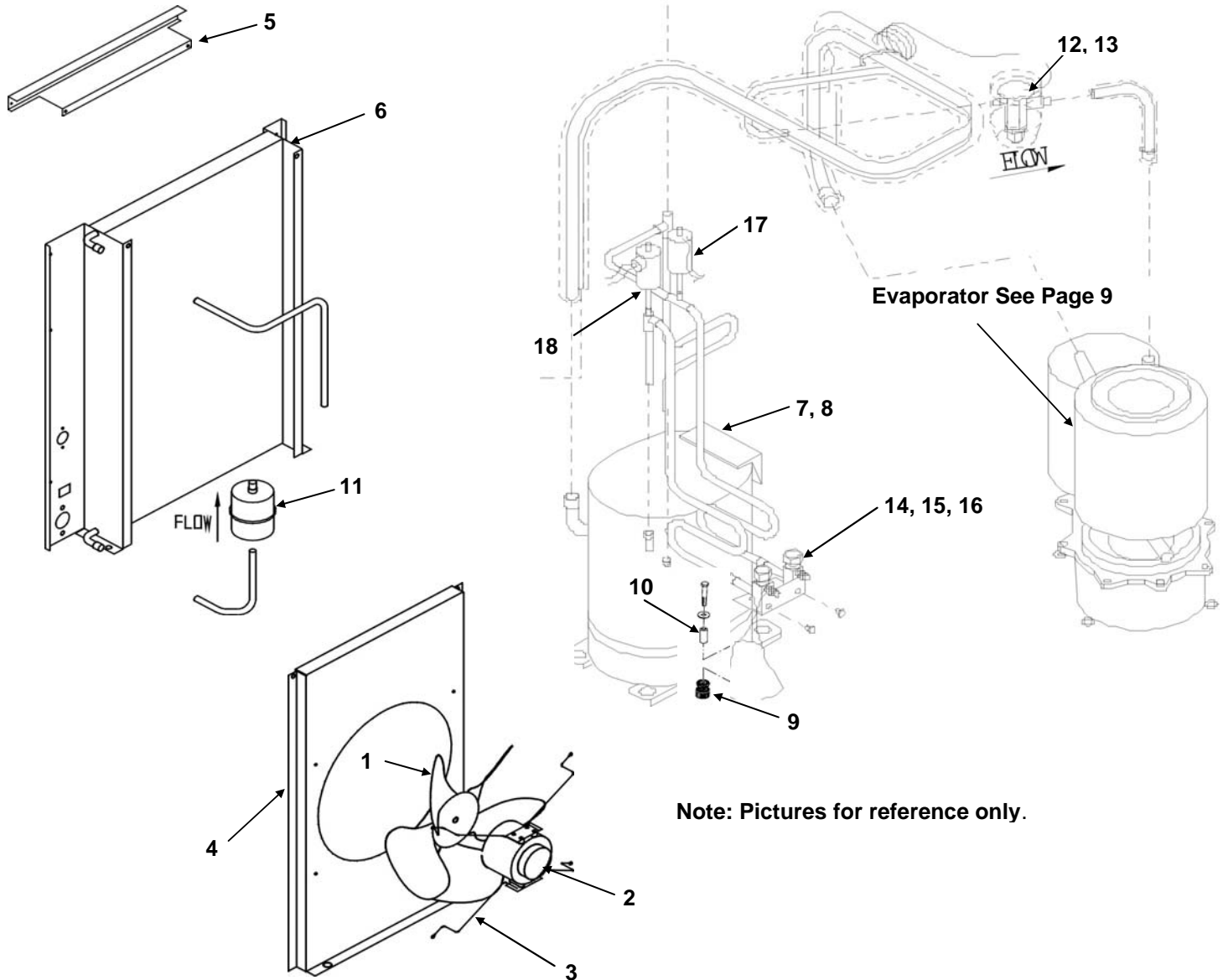
**ICE-O-Matic**  
**11100 East 45th Ave.**  
**Denver Co. 80239**  
**800-423-3367**



Item No.	Model Number			Description
	GEM0655	GEM0650	GEM0956	
1	1011339-70	1011339-70	1011339-70	Top Panel Screw
2	1011380-192	1011380-192	1011380-192	Top Panel
3	1011380-196	1011380-196	1011380-196	Non-Louvered Side Panel
4	1011380-193	1011380-193	1011380-193	Right Side Frame Panel
5	1011351-34	1011351-34	1011351-34	Screw
6	1011380-191	1011380-191	1011380-191	Front Louvered Panel
7	1011380-09	1011380-09	1011380-09	Air Filter
8	1011380-45	1011380-45	1011380-45	Filter Clip
9	1011380-200	1011380-200	1011380-200	Front Brace
10	1011380-197	1011380-197	1011380-197	Control Box Support
11	1011380-167	1011380-167	1011380-167	Left Side Frame Panel
12	1011380-42	1011380-42	1011380-42	Screw
13	1011380-213	1011380-213	1011380-213	Rear Panel (Water Cooled Only)
14	1011380-211	1011380-211	1011380-211	Base
15	1011380-01	1011380-01	1011380-01	Catch (On Frame Panel)
16	1011380-88	1011380-88	1011380-88	Strike (On Front Panel)

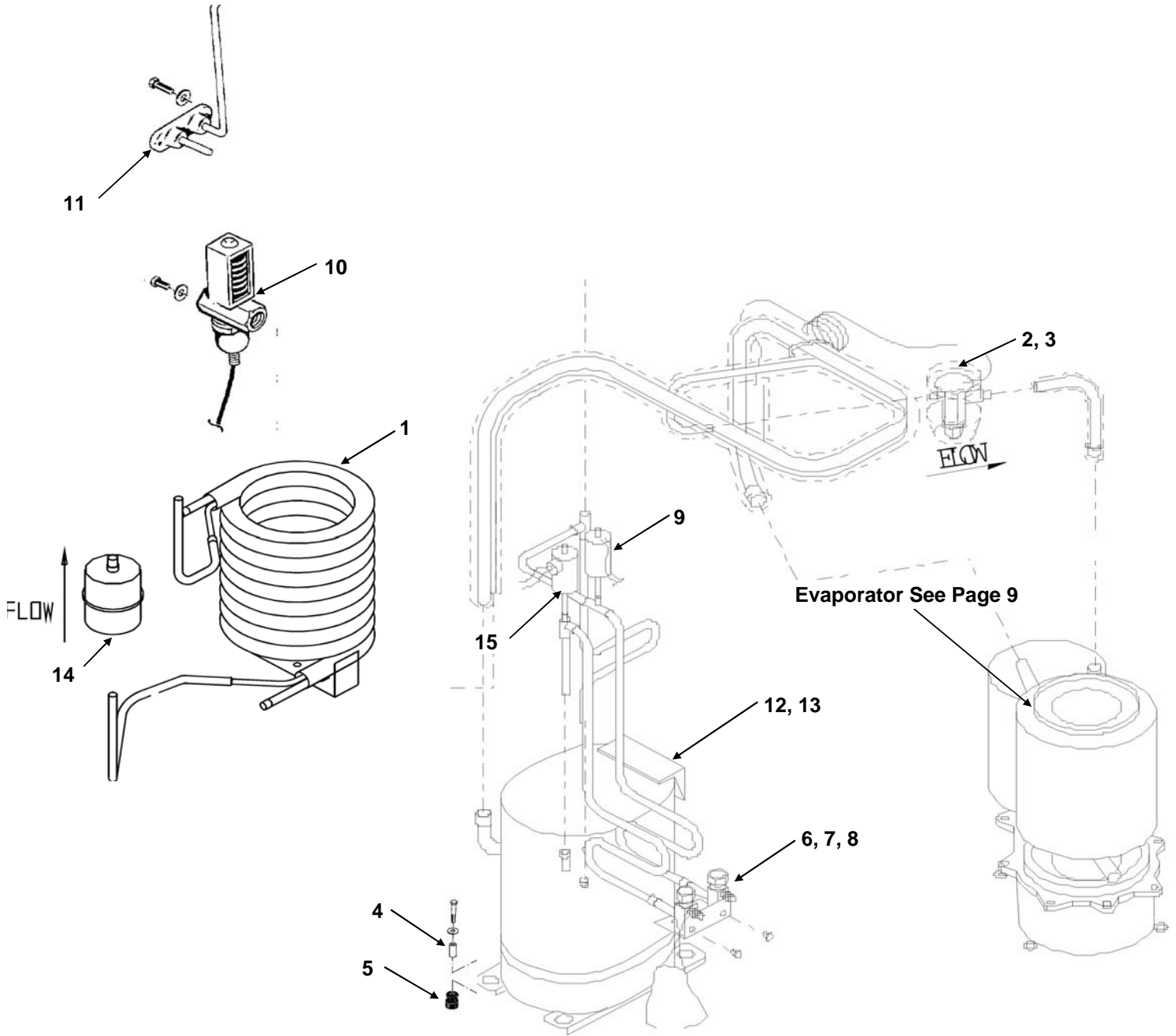


Item No.	Model Number			Description
	GEM0650	GEM0956	GEM1256	
1	N/A	N/A	1011339-70	Screw
2	N/A	N/A	1011380-151	Top Panel
3	N/A	N/A	1011380-194	Louvered Side Panel
4	N/A	N/A	1011380-153	Right Side Frame Panel
5	N/A	N/A	1011351-34	Screw
6	N/A	N/A	1011380-152	Front Panel
7	N/A	N/A	1011380-183	Air Filter
8	N/A	N/A	1011380-154	Left Side Frame Panel
9	N/A	N/A	1011380-155	Rear Panel-Remote
	N/A	N/A	1011380-156	Rear Panel-Air or Water Cooled
10	N/A	N/A	1011380-214	Base

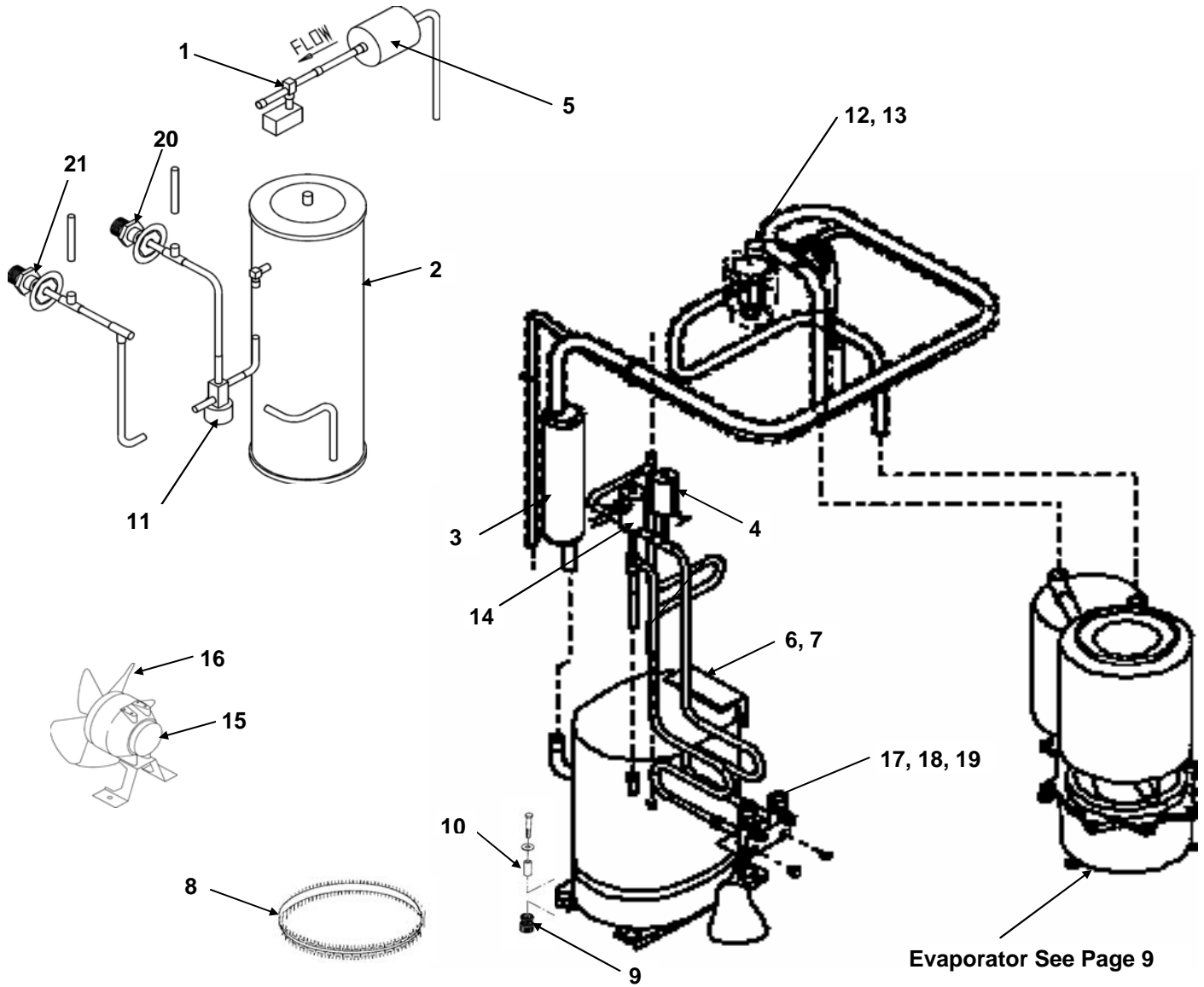


Note: Pictures for reference only.

Item No.	Model Number				Description
	GEM0655	GEM0650	GEM0956	GEM1256	
1	1011380-136	1011380-136	1011380-121	1011380-120	Fan Blade
2	1011380-135	1011380-134	1011380-58	1011380-122	Fan Motor
3	1011380-228	1011380-228	1011380-04	1011380-20	Fan Bracket
4	1011380-210	1011380-210	1011380-190	1011380-207	Fan Shroud
5	1011380-206	1011380-206	1011380-206	N/A	Fan Shroud Cover
6	1011380-133	1011380-133	1011380-126	1011380-132	Air Condenser
7	1011380-129	1011380-128	1011380-137	1011380-131	Compressor
8	1011380-130	1011380-125	Internal	Internal	Compressor Overload
9	1011380-117	1011380-117	1011380-117	1011380-117	Compressor Grommet
10	1011380-115	1011380-115	1011380-115	1011380-115	Compressor Grommet Sleeve
11	1011380-18	1011380-18	1011380-18	1011380-18	Drier
12	1011380-177	1011380-177	1011380-177	1011380-177	Expansion Valve Insulation Kit
13	1011380-51	1011380-51	1011380-51	1011380-50	Expansion Valve
14	1011380-94	1011380-94	1011380-94	1011380-94	Service Valve Body
15	1011380-95	1011380-95	1011380-95	1011380-95	Service Valve Core
16	1011380-96	1011380-96	1011380-96	1011380-96	Service Valve Cap
17	1011380-52	1011380-52	1011380-52	1011380-52	Hi Pressure Cut Out
18	1011380-53	1011380-53	1011380-53	1011380-53	Low Pressure Cut Out

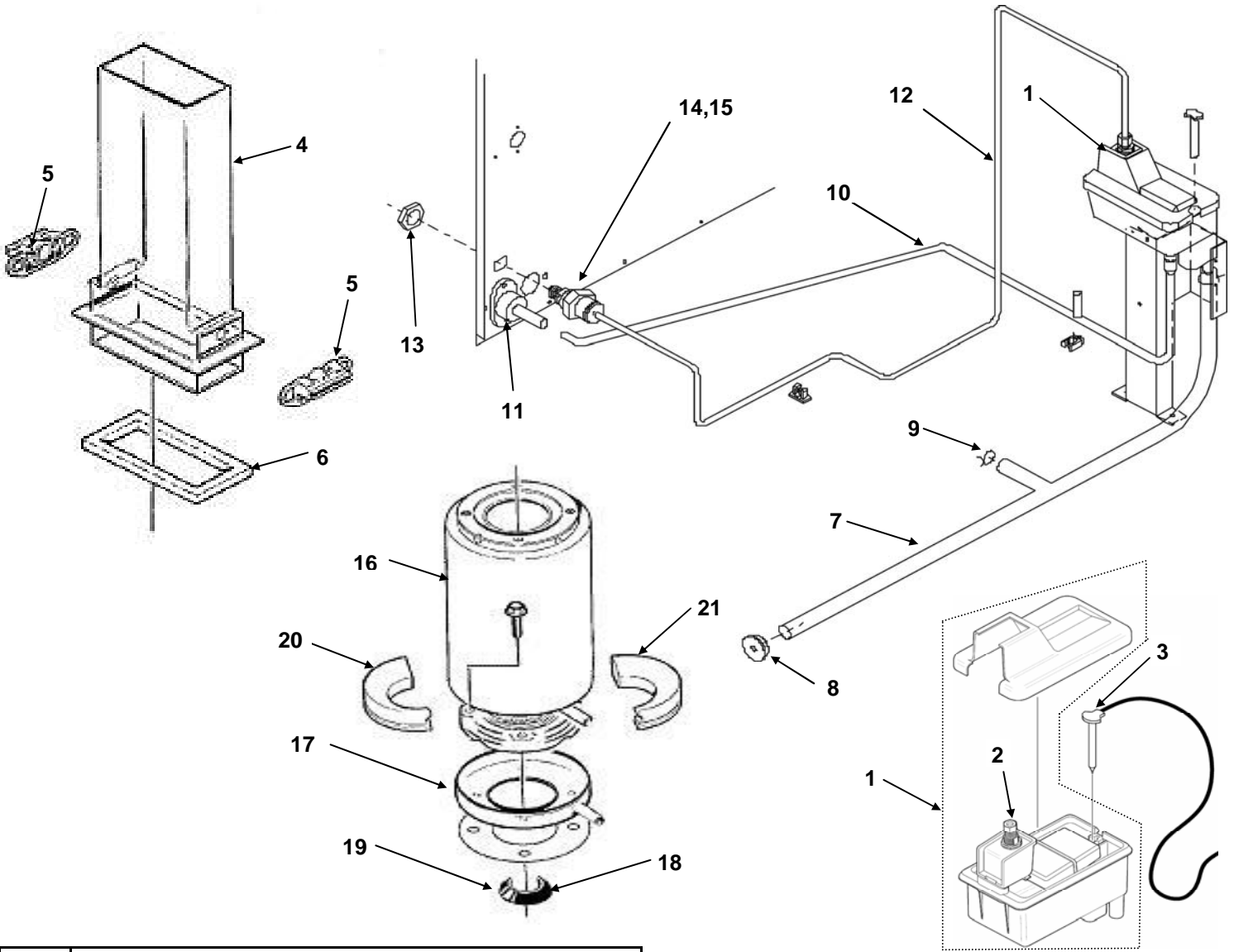


Item No.	Model Number			Description
	GEM0650	GEM0956	GEM1256	
1	1011380-144	1011380-145	1011380-146	Water Cooled Condenser
2	1011380-51	1011380-51	1011380-51	Expansion Valve
3	1011380-177	1011380-177	1011380-177	Expansion Valve Insulation Kit
4	1011380-115	1011380-115	1011380-115	Compressor Grommet Sleeve
5	1011380-117	1011380-117	1011380-117	Grommet
6	1011380-94	1011380-94	1011380-94	Service Valve Body
7	1011380-95	1011380-95	1011380-95	Service Valve Core
8	1011380-96	1011380-96	1011380-96	Service Valve Cap
9	1011380-52	1011380-52	1011380-52	High Pressure Cut Out
10	1011380-49	1011380-49	1011380-49	Water Regulating Valve
11	1011380-149	1011380-201	1011380-201	Drain Assembly
12	1011380-128	1011380-137	1011380-131	Compressor
13	1011380-125	Internal	Internal	Compressor Overload
14	1011380-18	1011380-18	1011380-18	Drier
15	1011380-53	1011380-53	1011380-53	Low Pressure Cut Out

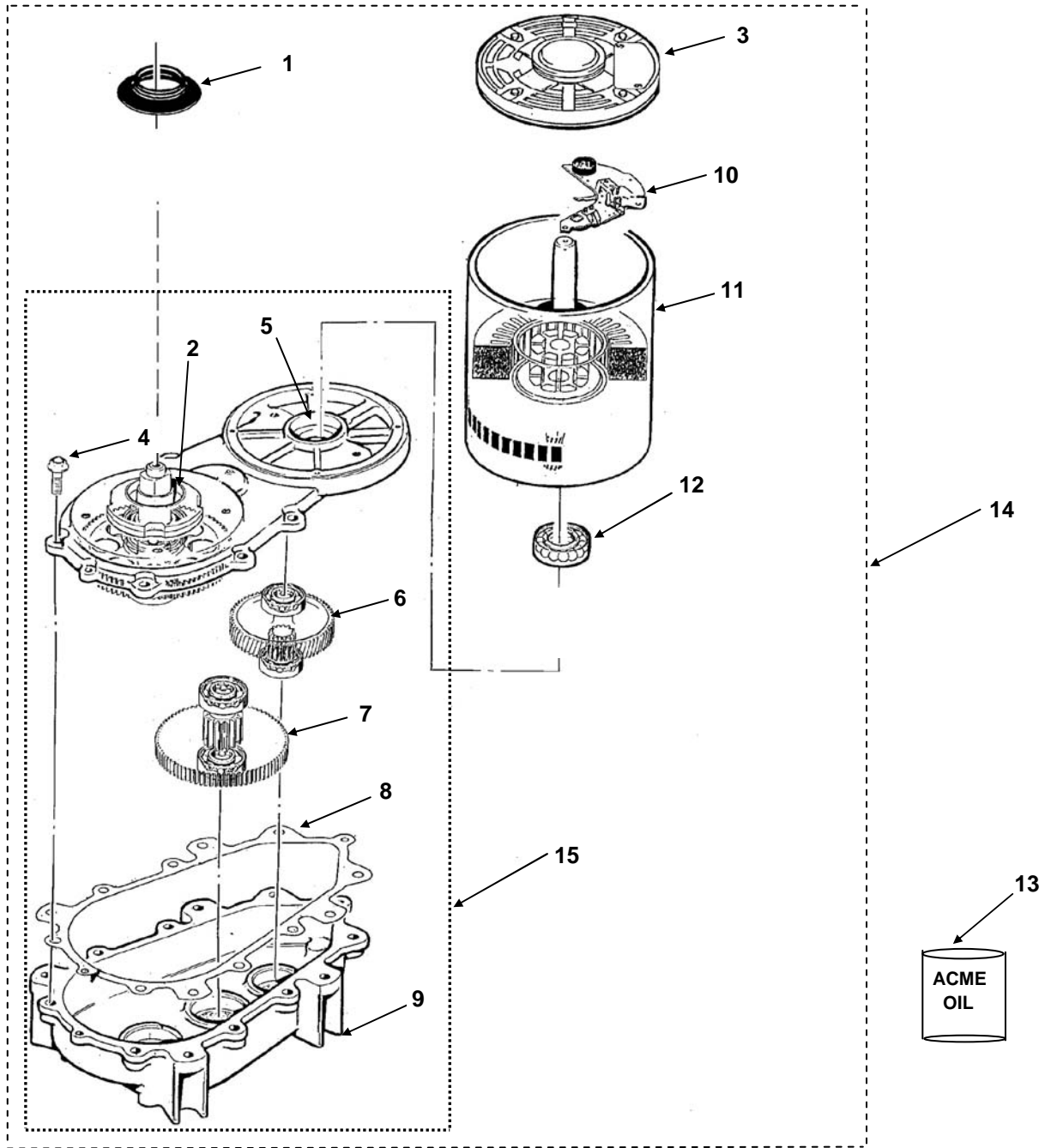


Evaporator See Page 9

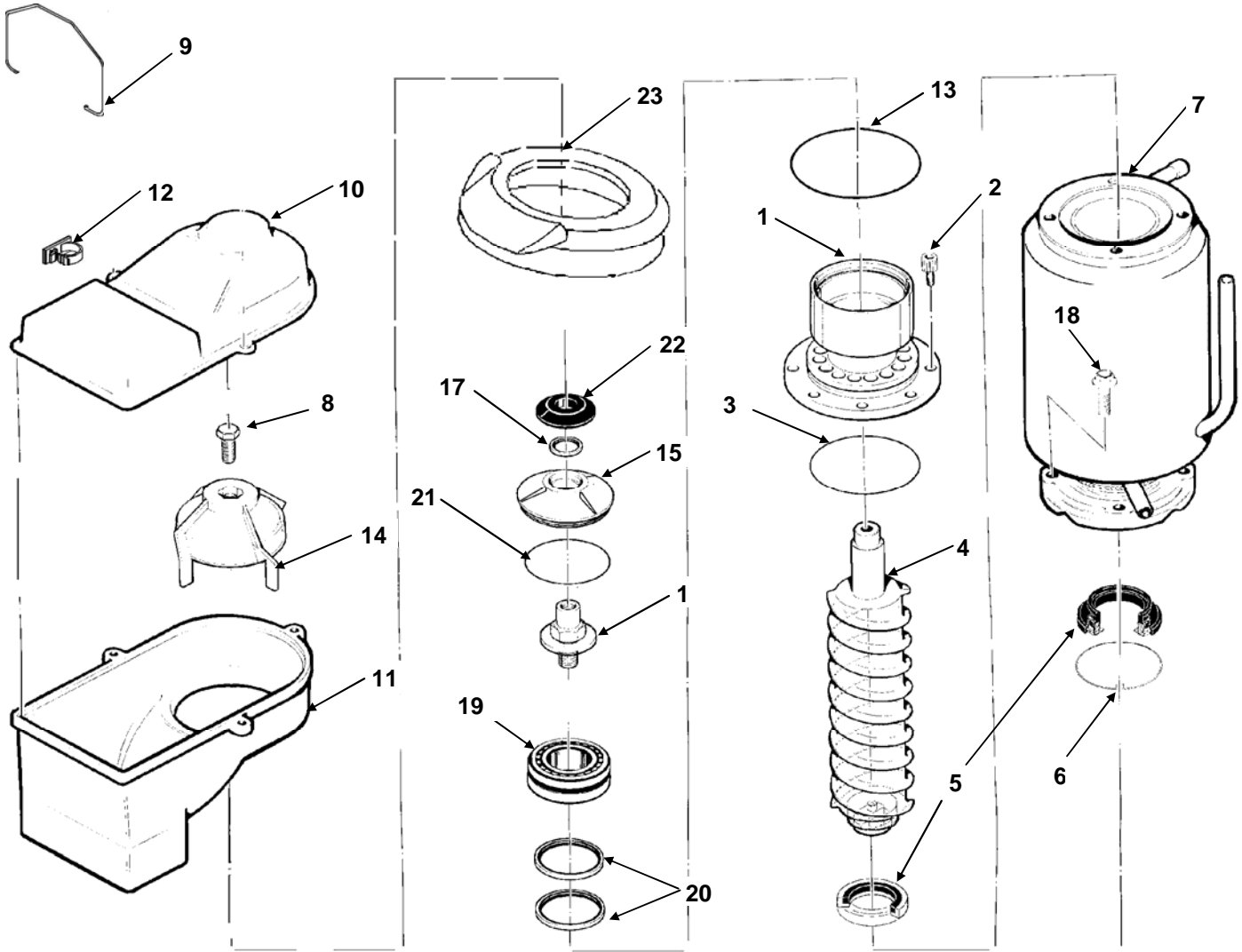
Item No.	Model Number			Description
	GEM0650	GEM0956	GEM1256	
1	1011380-61	1011380-63	1011380-62	Liquid Line Solenoid
2	1011380-92	1011380-92	1011380-92	Receiver
3	N/A	1011380-31	N/A	Accumulator
4	1011380-52	1011380-52	1011380-52	High Pressure Cut Out
5	1011380-18	1011380-18	1011380-18	Drier
6	1011380-128	1011380-137	1011380-131	Compressor
7	1011380-125	Internal	Internal	Compressor Overload
8	1011380-60	1011380-59	1011380-59	Crankcase Heater-External
9	1011380-117	1011380-117	1011380-117	Grommet
10	1011380-115	1011380-115	1011380-115	Compressor Grommet Sleeve
11	1011380-47	1011380-47	1011380-47	Low Ambient Control
12	1011380-51	1011380-51	1011380-50	Expansion Valve
13	1011380-177	1011380-177	1011380-177	Expansion Valve Insulation Kit
14	1011380-53	1011380-53	1011380-53	Pump Down Control
15	1011380-57	1011380-58	N/A	Fan Motor
16	1011380-124	1011380-124	N/A	Fan Blade
17	1011380-94	1011380-94	1011380-94	Service Valve Body
18	1011380-95	1011380-95	1011380-95	Service Valve Core
19	1011380-96	1011380-96	1011380-96	Service Valve Cap
20	1011380-98	1011380-98	1011380-98	Quick Connect Fitting 3/8 Inch
21	1011380-97	1011380-97	1011380-97	Quick Connect Fitting 1/2 Inch



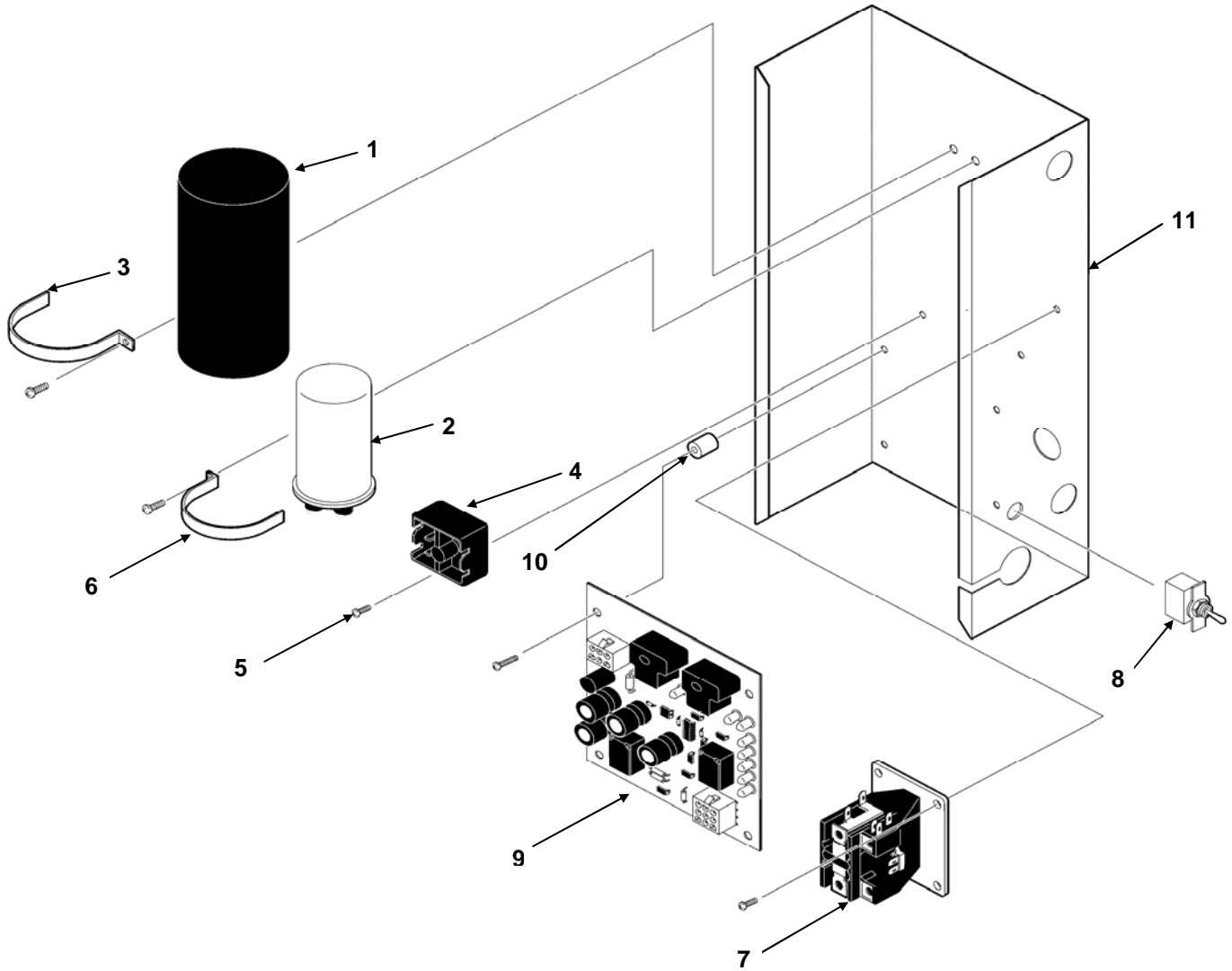
Item No.	Model Number				Description
	GEM0655	GEM0650	GEM0956	GEM1256	
1	1011380-15	1011380-15	1011380-15	1011380-15	Float Assembly (Does Not Include Sensor)
2	1011380-16	1011380-16	1011380-16	1011380-16	Float Valve Only
3	1011380-78	1011380-78	1011380-78	1011380-78	Water Level Sensor
4	1011380-06	1011380-06	1011380-07	1011380-07	Ice Chute Lower
5	1011380-223	1011380-223	1011380-223	1011380-223	Bin Controls Assembly (Set of 2)
6	1011380-176	1011380-176	1011380-176	1011380-176	Chute Gasket
7	1011380-220	1011380-220	1011380-220	1011380-220	Evaporator Water Inlet Tube
8	1011380-84	1011380-84	1011380-84	1011380-84	Rubber Cap
9	1011380-03	1011380-03	1011380-03	1011380-03	Hose Clamp
10	1011380-25	1011380-25	1011380-25	1011380-26	Overflow Tube
11	1011380-23	1011380-23	1011380-23	1011380-23	Drain Fitting
12	1011351-71	1011351-71	1011351-71	1011351-71	Inlet Tubing (4 feet required)
13	1011351-31	1011351-31	1011351-31	1011351-31	Pal Nut
14	1011351-74	1011351-74	1011351-74	1011351-74	Water Inlet Fitting
15	1011351-75	1011351-75	1011351-75	1011351-75	Male Connector
16	1011380-185	1011380-185	1011380-185	1011380-185	Evaporator
17	1011380-27	1011380-27	1011380-27	1011380-27	Drip Pan
18	1011380-83	1011380-83	1011380-83	1011380-83	Drip Pan Gasket
19	1011380-85	1011380-85	1011380-85	1011380-85	Water Shed
20	1011380-178	1011380-178	1011380-178	1011380-178	Insulation Collar
21	1011380-179	1011380-179	1011380-179	1011380-179	Insulation Collar



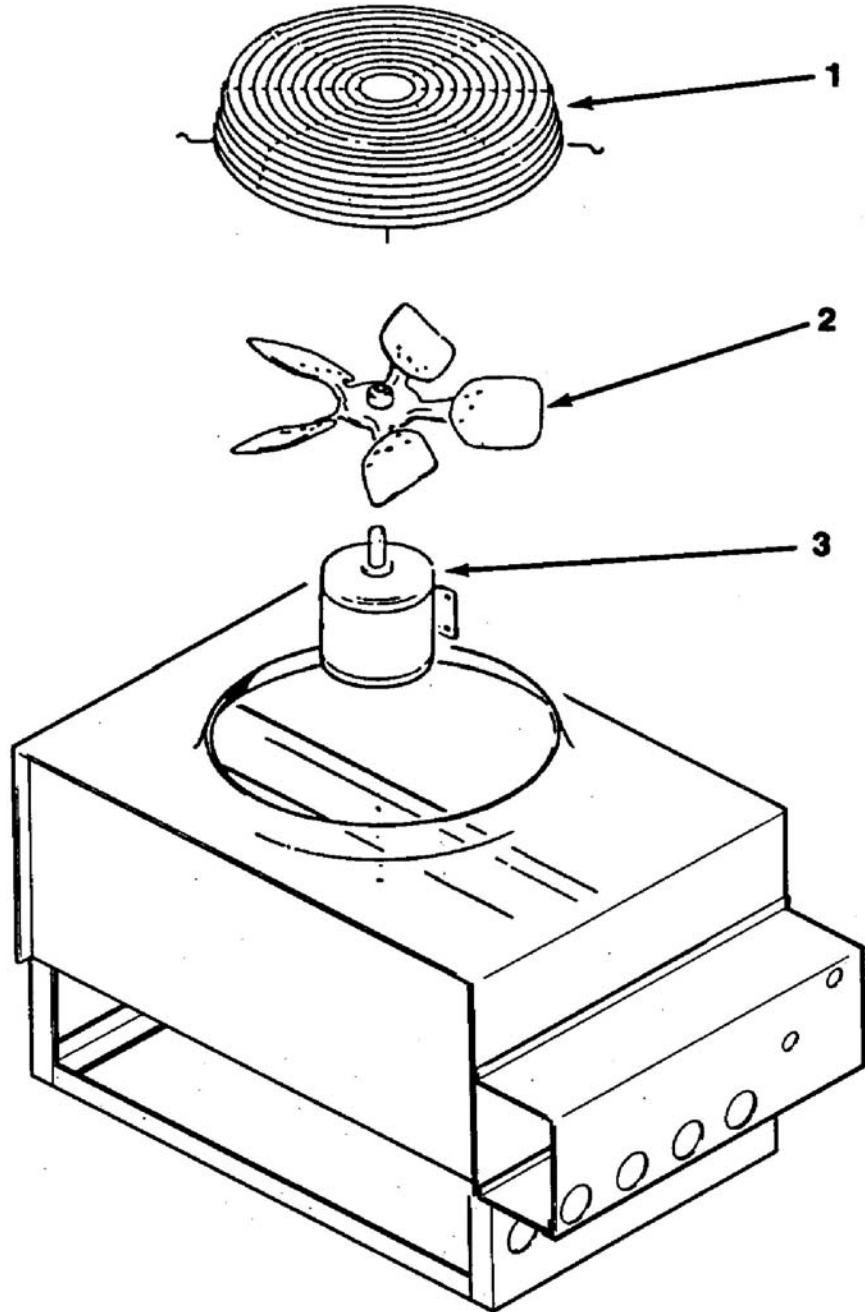
Item No.	Model Number				Description
	GEM0655	GEM0650	GEM0956	GEM1256	
1	1011380-85	1011380-85	1011380-85	1011380-85	Water Shed
2	1011380-164	1011380-164	1011380-164	1011380-164	Gearcase Output Shaft Seal
3	N/A	N/A	N/A	N/A	End Bell
4	1011380-162	1011380-162	1011380-162	1011380-162	Bolt
5	1011380-159	1011380-159	1011380-159	1011380-159	Gearcase Cover (Cover, Shaft, Key, Gear and Bearing)
6	1011380-161	1011380-161	1011380-161	1011380-161	1st Gear and Bearings
7	1011380-160	1011380-160	1011380-160	1011380-160	2nd Gear and Bearings
8	1011380-158	1011380-158	1011380-158	1011380-158	Gasket
9	1011380-157	1011380-157	1011380-157	1011380-157	Gearcase
10	1011380-77	1011380-72	1011380-72	1011380-72	Start Switch-GE
11	1011380-69	1011380-67	1011380-68	1011380-68	Drive Motor
12	1011380-73	1011380-73	1011380-73	1011380-73	Rotor Bearing-GE
13	1011380-163	1011380-163	1011380-163	1011380-163	Oil
14	1011380-188	1011380-186	1011380-187	1011380-187	Complete Assembly
15	1011380-189	1011380-189	1011380-189	1011380-189	Gear Case Kit, No Motor



Item No.	Model Number				Description
	GEM0655	GEM0650	GEM0956	GEM1256	
1	1011380-175	1011380-175	1011380-175	1011380-175	Breaker ( Includes Item 15, 17, 19, 20 and 21)
2	1011380-44	1011380-44	1011380-44	1011380-44	Socket Head Screw
3	1011380-80	1011380-80	1011380-80	1011380-80	O-Ring
4	1011380-225	1011380-225	1011380-226	1011380-226	Auger
5	1011380-02	1011380-02	1011380-02	1011380-02	Water Seal
6	1011380-168	1011380-168	1011380-168	1011380-168	Ring, Water Seal
7	1011380-185	1011380-185	1011380-172	1011380-172	Evaporator ( <b>Excludes</b> Interior Components)
8	1011380-38	1011380-38	1011380-38	1011380-38	Hex Cap Screw
9	1011380-203	1011380-203	1011380-203	1011380-203	Bail Clamp
10	1011380-08	1011380-08	1011380-08	1011380-08	Ice Chute Cover
11	1011380-28	1011380-28	1011380-28	1011380-28	Ice Chute Body with Insulation
12	1011380-17	1011380-17	1011380-17	1011380-17	Drain Hose Clip
13	1011380-81	1011380-81	1011380-81	1011380-81	O-Ring
14	1011380-12	1011380-12	1011380-12	1011380-12	Ice Sweep
15	1011380-13	1011380-13	1011380-13	1011380-13	Breaker Cover
16	1011380-46	1011380-46	1011380-46	1011380-46	Auger Stud
17	1011380-11	1011380-11	1011380-11	1011380-11	Lip Seal
18	1011380-37	1011380-37	1011380-37	1011380-37	Cap Screw
19	1011380-202	1011380-202	1011380-202	1011380-202	Bearing
20	1011380-10	1011380-10	1011380-10	1011380-10	Lip Seal
21	1011380-82	1011380-82	1011380-82	1011380-82	O-Ring
22	1011380-86	1011380-86	1011380-86	1011380-86	Water Shed
23	1011380-87	1011380-87	1011380-87	1011380-87	Insulation Collar



Item No.	Model Number				Description
	GEM0655	GEM0650	GEM0956	GEM1256	
1	1011380-104	1011380-102	1011380-106	1011380-103	Start Capacitor
2	1011380-107	1011380-108	1011380-108	1011380-110	Run Capacitor
3	1011351-83	1011351-83	1011351-83	1011380-195	Start Capacitor Bracket
4	1011380-114	1011380-112	1011380-111	1011380-111	Compressor Relay
5	1011339-73	1011339-73	1011339-73	1011339-73	Screw
6	1011380-217	1011380-217	1011380-217	1011380-171	Run Capacitor Bracket
7	1011380-74	1011380-75	1011380-74	1011380-74	Compressor Contactor
8	1011380-55	1011380-55	1011380-55	1011339-78	Selector Switch
9	1011380-79	1011380-79	1011380-79	1011380-79	Circuit Board
10	1011380-66	1011380-66	1011380-66	1011380-66	Control Board Standoff
11	N/A	N/A	N/A	N/A	Control Box
12	1011380-224	1011380-224	1011380-224	1011380-174	Control Box Cover-Not Shown



Item No.	Model Number			Description
	GRC1001	GRC1061	GRC2061	
1	1011380-21	1011380-21	1011380-21	Fan Shroud
2	1011380-143	1011380-143	1011380-143	Fan Blade
3	1011380-141	1011380-142	1011380-142	Fan Motor

**GEM0650R   GEM0956R   GEM1256R**