

4RA3-200A-TSK



HCFC, R-22, Mid Point, 60 Hz, 3 - Phase, 460 V

High Temperature

Production Status: Non U.S. model with restricted sales - Contact your Emerson Climate Technologies Representative.

Service Parts

<u>Reference</u>	<u>Component</u>	<u>Quantity</u>	<u>Description</u>	<u>Comments</u>
	020-0006-46	1	GASKET-CIRCULAR	SUCTION
1	020-0629-00	2	GASKET-CYLINDER HEAD	
3	020-0626-00	2	GASKET-VALVE PLATE	
6	020-0634-00	1	GASKET-BOTTOM PLATE	
7	020-0636-00	1	GASKET-HOUSING COVER	
8	020-0733-00	1	GASKET-OIL PUMP	
9	020-0755-00	1	GASKET-STATOR COVER	
11	020-0012-09	1	GASKET-SERVICE VALVE	2880908 DISCHARGE
12	521-0065-00	1	TERMINAL-PARTS GROUP	
13	020-0638-00	1	GASKET-TERM PLATE	
14	005-0345-00	1	COVER-TERMINAL BOX	
15	062-0209-00	1	BOX-TERMINAL	
16	580-0054-00	1	BOARD-PILOT TERM ASSM	3060254
18	521-0142-00	1	TERMINAL-PLATE GROUP	
19	020-0290-00	1	GASKET-TERMINAL BOX	
20	005-0719-00	1	COVER-STATOR	
21	998-0524-10	1	SOLID STATE MODULE KIT	
22	918-0028-01	1	HEATER-CC--100W/240V	WELD
22	918-0028-00	1	HEATER-CC--100W/120V	WELD
23	998-0513-00	1	OIL SCREEN KIT	
24	998-0002-02	1	SIGHT GLASS KIT	
25	998-0008-33	1	OIL PUMP KIT	WITH OIL PUMP BOLTS GASKETS & ADAPTER RING
26	998-0510-09	1	SERV VALVE KIT 1 1/8 SWT	2 BOLT DISCHARGE
26	998-0510-02	1	SERV VALVE KIT 1 1/8 SWT	ROTA LOCK DISCHARGE
27	998-0510-07	1	SERV VALVE KIT 1 5/8 SWT	4 BOLT SUCTION
28	998-5100-07	1	SUCT & DISCH VALVE KIT	WITH VALVE BOLTS & GASKETS
29	510-0142-00	1	VALVE-OIL CHECK ASSM	2852661
30	527-0037-00	1	SPACER MOUNTING ASSM	
31	998-0669-00	1	GASKET SET	
33	510-0191-00	1	VALVE-SCHRADER TEE	INSTALLED IN OIL PUMP
34	998-0335-00	1	SERV CHECK VALVE KIT	
35	548-0116-00	1	SHELL-STRAINER ASSM	
36	003-0382-00	1	PLATE-RESTRICTOR	
37	998-0051-00	1	PRES RELIEF VALVE KIT	
39	998-0700-01	1	BRACKET KIT	
45	003-0094-00	1	PLATE-BOTTOM	
46	003-0055-02	1	PLATE-SHIPPING	

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47	020-0844-04	1	SEAL-SIGHT GLASS	2042028
51	030-0186-00	1	HEATER-SLEEVE	
56	998-0661-52	1	VALVE PLATE KIT	
60	020-0297-13	1	GASKET-SENTRONIC SENSOR	
61	998-0036-00	1	ROTALOCK ADAPTER KIT	ADAPTER USED TO MOUNT A ROTALOCK DISCHARGE SERVICE VALVE
63	020-0012-09	2	GASKET-SERVICE VALVE	2880908 GASKET REQUIRED ON BOTH SIDES OF MUFFL PLATE