

# 4DE3R18M0-TSK



HCFC, R-22, Mid Point, 60 Hz, 3 - Phase, 208/230 V

Air Conditioning

Production Status: Available for sale to all U.S. customers. Please check with your local Emerson Climate Technologies Representative for international availability.

## Service Parts

<u>Reference</u>	<u>Component</u>	<u>Quantity</u>	<u>Description</u>	<u>Comments</u>
	998-0212-02	1	UNLOADER VALVE/COIL 120V	
	998-0212-03	1	UNLOADER VALVE/COIL 240V	
1	020-0600-00	1	GASKET-CYLINDER HEAD	2866119
2	020-0616-00	1	GASKET-CY HEAD UNLOADER	2871502
3	020-1116-05	2	GASKET-VALVE PLATE	
5	998-2661-27	1	STD VALVE PLATE	
6	020-0634-00	1	GASKET-BOTTOM PLATE	
7	020-0636-00	1	GASKET-HOUSING COVER	
8	020-0733-00	1	GASKET-OIL PUMP	
9	020-0755-00	1	GASKET-STATOR COVER	
11	020-0012-09	1	GASKET-SERVICE VALVE	2880908 DISCHARGE
12	521-0065-00	1	TERMINAL-PARTS GROUP	
13	020-0638-00	1	GASKET-TERM PLATE	
14	005-0345-00	1	COVER-TERMINAL BOX	
15	062-0209-00	1	BOX-TERMINAL	
16	580-0054-00	1	BOARD-PILOT TERM ASSM	3060254
17	003-0094-00	1	PLATE-BOTTOM	
18	521-0142-00	1	TERMINAL-PLATE GROUP	
19	020-0766-00	1	GASKET-TERMINAL BOX	
20	005-0719-00	1	COVER-STATOR	
21	998-0524-10	1	SOLID STATE MODULE KIT	
22	918-0028-00	1	HEATER-CC--100W/120V	WELD
22	918-0028-01	1	HEATER-CC--100W/240V	WELD
23	998-0513-02	1	OIL SCREEN KIT	
24	998-0002-02	1	SIGHT GLASS KIT	
25	998-0008-33	1	OIL PUMP KIT	WITH OIL PUMPBOLTSGASKETS& ADAPTER RING
26	998-0510-11	1	SERV VALVE KIT 1 3/8 SWT	2 BOLTDISCHARGE
26	998-0510-46	1	SERV VALVE KIT 1 3/8 SWT	ROOTALOCKDISCHARGE
27	998-0510-07	1	SERV VALVE KIT 1 5/8 SWT	4 BOLTSUCTION
28	998-5100-35	1	SUCT & DISCH VALVE KIT	WITH VALVESBOLTS& GASKETS
29	510-0142-00	1	VALVE-OIL CHECK ASSM	2852661
30	527-0037-00	1	SPACER MOUNTING ASSM	
31	998-2669-00	1	GASKET SET 4D DELTA	
33	510-0191-00	1	VALVE-SCHRADER TEE	INSTALLED IN OIL PUMP
34	998-0335-00	1	SERV CHECK VALVE KIT	
35	548-0116-00	1	SHELL-STRAINER ASSM	
36	003-0382-00	1	PLATE-RESTRICTOR	

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37	998-0051-00	1	PRES RELIEF VALVE KIT	
38	998-0130-00	1	UNLOADER KIT	
39	998-0700-01	1	BRACKET KIT	
47	006-0200-00	1	SPRING-UNLOADER	
50	998-2661-28	1	UNLOADER VALVE PLATE	
51	020-0006-46	1	GASKET-CIRCULAR	SUCTION
52	030-0186-00	1	HEATER-SLEEVE	
57	020-0783-00	1	GASKET-UNLOADER VALVE	
58	998-0036-00	1	ROTALOCK ADAPTER KIT	ADAPTER USED TO MOUNT A ROTALOCK DISCHARGE SERVICE VALVE
59	020-0297-13	1	GASKET-SENTRONIC SENSOR	
60	020-0844-04	1	SEAL-SIGHT GLASS	2042028
61	020-0844-04	1	SEAL-SIGHT GLASS	2042028
63	020-0012-09	2	GASKET-SERVICE VALVE	2880908 GASKET REQUIRED ON BOTH SIDES OF MUFFL PLATE
64	910-0361-02	1	DEMAND COOLING VALVE KIT	COIL VOLTAGE 120V/50HZ
64	910-0361-03	1	DEMAND COOLING VALVE KIT	COIL VOLTAGE 240V/50HZ
64	910-0349-04	1	DEMAND COOLING VALVE KIT	COIL VOLTAGE 120V/60HZ
64	910-0349-05	1	DEMAND COOLING VALVE KIT	COIL VOLTAGE 240V/60HZ
65	998-1000-14	1	DEMAND COOL KIT	120V 60 HZ
65	998-1001-14	1	DEMAND COOL 120V/50 HZ	
66	998-1000-24	1	DEMAND COOLING KIT	240V 60 HZ
66	998-1001-24	1	DEMAND COOL 240V/50 HZ	