

# 3RK1-031A-TAC



CFC, R-12, Mid Point, 60 Hz, 3 - Phase, 208/230 V

High Temperature

**Production Status:** This compressor and/or application of this compressor is not available to U.S. OEM customers. A field replacement is currently available through a U.S. Emerson Climate Technologies Wholesaler. Please check with your local Emerson Climate Technologies Representative for international availability.

## Service Parts

<u>Reference</u>	<u>Component</u>	<u>Quantity</u>	<u>Description</u>	<u>Comments</u>
	998-0669-25	1	GASKET SET	
	020-0012-11	2	GASKET-SERVICE VALVE	GASKET REQUIRED ON BOTH SIDES OF MUFFLER PLATE
1	020-0612-00	1	GASKET-CYLINDER HEAD	
2	998-0661-20	1	VALVE PLATE KIT	
3	020-0113-00	1	GASKET-VALVE PLATE	
4	020-0749-00	1	GASKET-HOUSING COVER	
5	020-0159-00	1	GASKET-BOTTOM PLATE	
6	020-0054-00	1	GASKET-STATOR COVER	
7	005-0001-00	1	COVER-TERMINAL BOX	
8	062-0001-00	1	BOX-TERMINAL	
9	071-0090-02	1	PROTECTOR	
10	580-0052-01	1	BOARD-TERMINAL ASSM	
11	521-0017-00	1	TERMINAL-FUSED CLUSTER	
12	521-0067-01	1	TERMINAL-INSULATOR ASSM	
13	020-0012-11	1	GASKET-SERVICE VALVE	SUCTION
14	998-0510-13	1	SERV VALVE KIT 1 1/8 SWT	2 BOLTSUCTION
15	013-0010-00	1	SCREEN-STRAINER	
16	020-0012-10	1	GASKET-SERVICE VALVE	DISCHARGE
17	998-0510-23	1	SERV VALVE KIT 5/8 FL	2 BOLTDISCHARGE
18	998-5100-34	1	SUCT & DISCH VALVE KIT	WITH VALVESBOLTS& GASKETS
19	998-0002-04	1	SIGHT GLASS KIT	
20	918-0009-00	1	HEATER-CRANKCASE 120V	120V65WBOLT ON
20	918-0009-01	1	HEATER CRANKCASE 240V	65WBOLT ON
21	527-0007-00	1	SPACER-MOUNTING ASSM	
27	020-0012-11	1	GASKET-SERVICE VALVE	SUCTION
28	003-0020-04	1	PLATE-DISCHARGE MUFFLER	

seth, jeffrey.  
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