

# 3DS3F46KE-TFC



HFC, R-404A, Mid Point, 60 Hz, 3 - Phase, 208/230 V

Low Temp, Low Condensing

Production Status: Available for sale to all U.S. customers. Please check with your local Emerson Climate Technologies Representative for international availability.

## Service Parts

| <u>Reference</u> | <u>Component</u> | <u>Quantity</u> | <u>Description</u>       | <u>Comments</u>   |
|------------------|------------------|-----------------|--------------------------|---|
| 1                | 020-0730-00      | 1               | GASKET-CYLINDER HEAD     |   |
| 3                | 998-2661-43      | 1               | VALVE PLATE KIT          |   |
| 4                | 020-0749-00      | 1               | GASKET-HOUSING COVER     |   |
| 5                | 020-0732-00      | 1               | GASKET-OIL PUMP          | 2942708   |
| 6                | 998-0008-33      | 1               | OIL PUMP KIT             | WITH VALVESBOLTSGASKETS& ADAPTER RING                     |
| 7                | 020-0681-02      | 1               | GASKET-BOTTOM PLATE      | 2951502   |
| 8                | 998-0002-02      | 1               | SIGHT GLASS KIT          |   |
| 9                | 020-0709-00      | 1               | GASKET-STATOR COVER      |   |
| 10               | 005-0650-03      | 1               | COVER-STATOR             |   |
| 13               | 020-0012-09      | 1               | GASKET-SERVICE VALVE     | 2880908 SUCTION   |
| 14               | 998-0510-11      | 1               | SERV VALVE KIT 1 3/8 SWT | 2 BOLTSUCTION   |
| 15               | 020-0146-00      | 1               | GASKET-TERM MTG PLATE    |   |
| 17               | 062-0205-00      | 1               | BOX-TERMINAL             |   |
| 19               | 503-0804-00      | 1               | PLATE-TERMINAL GROUP     |   |
| 20               | 505-0281-08      | 1               | COVER-TERMINAL ASSM      |   |
| 21               | 998-0429-00      | 1               | PROTECTOR & GASKET KIT   |   |
| 24               | 510-0191-00      | 1               | VALVE-SCHRADER TEE       | INSTALLED IN OIL PUMP                                     |
| 25               | 020-0844-04      | 1               | SEAL-SIGHT GLASS         | 2042028   |
| 26               | 998-0510-02      | 1               | SERV VALVE KIT 1 1/8 SWT | ROOTALOCKDISCHARGE  |
| 27               | 998-5100-02      | 1               | SUCT & DISCH VALVE KIT   | WITH VALVESBOLTS& GASKETS                                 |
| 29               | 998-0513-03      | 1               | OIL SCREEN KIT           |   |
| 30               | 918-0028-00      | 1               | HEATER-CC--100W/120V     | WELD  |
| 30               | 918-0028-01      | 1               | HEATER-CC--100W/240V     | WELD  |
| 31               | 003-0770-00      | 1               | PLATE-BOTTOM             | 2728153   |
| 32               | 998-0700-02      | 1               | BRACKET KIT              |   |
| 33               | 510-0142-00      | 1               | VALVE-OIL CHECK ASSM     | 2852661   |
| 35               | 020-0028-03      | 1               | SEAL-VALVE               | TEFLON 1.500 O.D. DISCHARGE                               |
| 36               | 020-0678-00      | 1               | GASKET-CLOSURE PLATE     |   |
| 40               | 998-1669-04      | 1               | GASKET SET               |   |
| 41               | 527-0045-00      | 1               | SPACER-MOUNTING ASSM     |   |
| 44               | 080-0026-00      | 1               | BLOCK-TERMINAL           |   |
| 46               | 998-0036-00      | 1               | ROOTALOCK ADAPTER KIT    | ADAPTER USED TO MOUNT A ROOTALOCK DISCHARGE SERVICE VALVE |
| 52               | 030-0187-00      | 1               | SLEEVE-HEATER            |   |
| 61               | 020-0297-13      | 1               | GASKET-SENTRONIC SENSOR  |   |
| 62               | 998-0513-04      | 1               | SUCTION SCREEN KIT       |   |

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7/9/2007

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|------------------|------------------|-----------------|-------------------------|---|
| 64               | 020-0012-09      | 2               | GASKET-SERVICE VALVE    | 2880908 GASKET REQUIRED ON BOTH SIDES OF MUFFL<br>PLATE |
| 65               | 003-0107-00      | 1               | PLATE-RESTRICTOR        | 2474138   |
| 69               | 910-0352-08      | 1               | DEMAND COOL VLV & COIL  | COIL VOLTAGE 240V/50HZ                                  |
| 69               | 910-0352-02      | 1               | DEMAND COOL VLV & COIL  | COIL VOLTAGE 120V/60HZ                                  |
| 69               | 910-0352-03      | 1               | DEMAND COOL VLV & COIL  | COIL VOLTAGE 240V/60HZ                                  |
| 69               | 910-0352-10      | 1               | DEMAND COOL VLV & COIL  | COIL VOLTAGE 120V/50HZ                                  |
| 70               | 998-1000-13      | 1               | DEMAND COOL KIT         | 120V 60 HZ  |
| 70               | 998-1001-13      | 1               | DEMAND COOL 120V/50 HZ  |   |
| 71               | 998-1000-23      | 1               | DEMAND COOLING KIT      | 240V 60 HZ  |
| 71               | 998-1001-23      | 1               | DEMAND COOL 240V/ 50 HZ |   |
| 72               | 920-0981-03      | 1               | V-PLATE GASKET KIT      | DELTA REED  |