

# 3DRHF46KE-TFD



HFC, R-404A, Mid Point, 60 Hz, 3 - Phase, 460 V

Low Temp, Low Condensing

Production Status: Available for sale to all U.S. customers. Please check with your local Emerson Climate Technologies Representative for international availability.

## Service Parts

<u>Reference</u>	<u>Component</u>	<u>Quantity</u>	<u>Description</u>	<u>Comments</u>
	023-0039-01	1	COIL-SOLENOID	120V
1	020-0730-00	1	GASKET-CYLINDER HEAD	
3	998-2661-45	1	VALVE PLATE KIT	
4	020-0749-00	1	GASKET-HOUSING COVER	
5	020-0732-00	1	GASKET-OIL PUMP	2942708
6	998-0008-33	1	OIL PUMP KIT	WITH OIL PUMP BOLTS GASKETS & ADAPTER RING
7	020-0681-02	1	GASKET-BOTTOM PLATE	2951502
8	998-0002-02	1	SIGHT GLASS KIT	
9	020-0709-00	1	GASKET-STATOR COVER	
10	005-0650-03	1	COVER-STATOR	
13	020-0012-09	1	GASKET-SERVICE VALVE	2880908 SUCTION
14	998-0510-11	1	SERV VALVE KIT 1 3/8 SWT	2 BOLTS SUCTION
15	020-0146-00	1	GASKET-TERM MTG PLATE	
17	062-0205-00	1	BOX-TERMINAL	
19	503-0804-00	1	PLATE-TERMINAL GROUP	
20	505-0281-08	1	COVER-TERMINAL ASSM	
21	998-0429-09	1	PROTECTOR & GASKET KIT	
24	510-0191-00	1	VALVE-SCHRADER TEE	INSTALLED IN OIL PUMP
25	020-0844-04	1	SEAL-SIGHT GLASS	2042028
26	998-0510-02	1	SERV VALVE KIT 1 1/8 SWT	ROTA LOCK DISCHARGE
27	998-5100-02	1	SUCT & DISCH VALVE KIT	WITH VALVES BOLTS & GASKETS
29	998-0513-03	1	OIL SCREEN KIT	
30	918-0028-00	1	HEATER-CC--100W/120V	WELD
30	918-0028-01	1	HEATER-CC--100W/240V	WELD
31	003-0770-00	1	PLATE-BOTTOM	2728153
32	998-0700-02	1	BRACKET KIT	
33	510-0142-00	1	VALVE-OIL CHECK ASSM	2852661
35	020-0028-03	1	SEAL-VALVE	TEFLON 1.500 O.D. DISCHARGE
36	020-0678-00	1	GASKET-CLOSURE PLATE	
37	020-0726-00	1	GASKET-COVER PLATE	
38	020-0727-00	1	GASKET-SPACER PLATE	
39	020-0783-00	1	GASKET-UNLOADER VALVE	
40	998-1669-04	1	GASKET SET	
41	527-0045-00	1	SPACER-MOUNTING ASSM	
44	080-0026-00	1	BLOCK-TERMINAL	
46	998-0036-00	1	ROTA LOCK ADAPTER KIT	ADAPTER USED TO MOUNT A ROTA LOCK DISCHARGE SERVICE VALVE

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<u>Reference</u>	<u>Component</u>	<u>Quantity</u>	<u>Description</u>	<u>Comments</u>
52	030-0187-00	1	SLEEVE-HEATER	
60	023-0039-02	1	COIL-SOLENOID	208/240V
61	020-0297-13	1	GASKET-SENTRONIC SENSOR	
62	998-0513-04	1	SUCTION SCREEN KIT	
64	020-0012-09	2	GASKET-SERVICE VALVE	2880908 GASKET REQUIRED ON BOTH SIDES OF MUFFL PLATE
65	003-0107-00	1	PLATE-RESTRICTOR	2474138
66	998-0326-00	1	MODULD VALVE & GKT	
67	998-0326-02	1	MODULD VALVE & GKT 120V	
68	998-0326-03	1	MODULD VALVE & GKT 240V	
72	920-0981-03	1	V-PLATE GASKET KIT	DELTA REED