

# 3DA3F28KE-TFC



HFC, R-134a, Mid Point, 60 Hz, 3 - Phase, 208/230 V

High Temperature

Production Status: Available for sale to all U.S. customers. Please check with your local Emerson Climate Technologies Representative for international availability.

## Service Parts

<u>Reference</u>	<u>Component</u>	<u>Quantity</u>	<u>Description</u>	<u>Comments</u>
1	020-0730-00	1	GASKET-CYLINDER HEAD	
3	998-2661-43	1	VALVE PLATE KIT	
4	020-0749-00	1	GASKET-HOUSING COVER	
5	020-0732-00	1	GASKET-OIL PUMP	2942708
6	998-0008-33	1	OIL PUMP KIT	WITH VALVESBOLTSGASKETS & ADAPTER RING
7	020-0681-02	1	GASKET-BOTTOM PLATE	2951502
8	998-0002-02	1	SIGHT GLASS KIT	
9	020-0709-00	1	GASKET-STATOR COVER	
10	005-0649-01	1	COVER-STATOR	
13	020-0012-09	1	GASKET-SERVICE VALVE	2880908 SUCTION
14	998-0510-11	1	SERV VALVE KIT 1 3/8 SWT	2 BOLTSUCTION
15	020-0146-00	1	GASKET-TERM MTG PLATE	
17	062-0205-00	1	BOX-TERMINAL	
19	503-0346-01	1	PLATE-TERMINAL GROUP	
20	505-0281-04	1	COVER-TERMINAL ASSM	
21	998-0429-08	1	PROTECTOR & GASKET KIT	
24	510-0191-00	1	VALVE-SCHRADER TEE	INSTALLED IN OIL PUMP
25	020-0844-04	1	SEAL-SIGHT GLASS	2042028
26	998-0510-02	1	SERV VALVE KIT 1 1/8 SWT	ROOTALOCKDISCHARGE
27	998-5100-02	1	SUCT & DISCH VALVE KIT	WITH VALVESBOLTS& GASKETS
29	998-0513-03	1	OIL SCREEN KIT	
30	918-0028-00	1	HEATER-CC--100W/120V	WELD
30	918-0028-01	1	HEATER-CC--100W/240V	WELD
31	003-0770-00	1	PLATE-BOTTOM	2728153
32	998-0700-02	1	BRACKET KIT	
33	510-0142-00	1	VALVE-OIL CHECK ASSM	2852661
35	020-0028-03	1	SEAL-VALVE	TEFLON 1.500 O.D. DISCHARGE
36	020-0678-00	1	GASKET-CLOSURE PLATE	
40	998-1669-04	1	GASKET SET	
41	527-0009-00	1	SPACER-MOUNTING ASSM	
46	998-0036-00	1	ROOTALOCK ADAPTER KIT	ADAPTER USED TO MOUNT A ROOTALOCK DISCHARGE SERVICE VALVE
48	020-0844-02	1	SEAL	FOR T-CLUSTER 521-0018-00
49	521-0018-00	1	TERMINAL-FUSED CLUSTER	
52	030-0187-00	1	SLEEVE-HEATER	
61	020-0297-13	1	GASKET-SENTRONIC SENSOR	
62	998-0513-04	1	SUCTION SCREEN KIT	

seth, jeffrey.  
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63	921-0227-00	1	CONNECTOR BLOCK KIT	
64	020-0012-09	2	GASKET-SERVICE VALVE	2880908 GASKET REQUIRED ON BOTH SIDES OF MUFFLER PLATE
65	003-0107-00	1	PLATE-RESTRICTOR	2474138
69	910-0352-08	1	DEMAND COOL VLV & COIL	COIL VOLTAGE 240V/50HZ
69	910-0352-02	1	DEMAND COOL VLV & COIL	COIL VOLTAGE 120V/60HZ
69	910-0352-03	1	DEMAND COOL VLV & COIL	COIL VOLTAGE 240V/60HZ
69	910-0352-10	1	DEMAND COOL VLV & COIL	COIL VOLTAGE 120V/50HZ
70	998-1000-13	1	DEMAND COOL KIT	120V 60 HZ
70	998-1001-13	1	DEMAND COOL 120V/50 HZ	
71	998-1000-23	1	DEMAND COOLING KIT	240V 60 HZ
71	998-1001-23	1	DEMAND COOL 240V/ 50 HZ	
72	920-0981-02	1	V-PLATE GASKET KIT	DELTA REED